

# TECHNICAL DATA SHEET

## CORFLUTE Sheet OR (TWINWALL Sheet / Corrugated Board)

### Material: Polypropylene

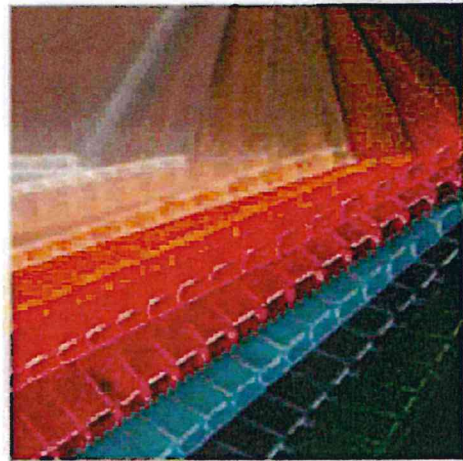
Twinwall Polypropylene Sheet is a highly versatile material, suitable for a variety of signage, display, packaging and building applications.

Key features of the material are:

- Water resistant
- Lightweight
- Low cost
- Easily fabricated
- Suitable for outdoor use
- Has excellent chemical resistance
- Food safe
- Recyclable
- Reasonable impact resistance

Applications include:

- Packaging
- Signs
- Displays
- Enclosures



Twinwall Polypropylene Sheet is usually cut using conventional paper guillotining equipment. The material can also be die cut or scored into a variety of shapes using standard steel rule die cutting equipment. For smaller job runs or craftwork a sharp utility knife is also suitable.

Twinwall Polypropylene Sheet is ideal for screen printing with most inks formulated for polypropylene. Solvent based and UV inks work exceptionally well, providing superior adhesion. PP Flute can also be printed using both letterpress and flexographic processes. Vinyl graphics can also be easily applied.

Typical properties of Twinwall Polypropylene Sheet

Properties	ASTM	Unit	Value
<b>General</b>			
Specific Gravity	D 792	g/cm <sup>3</sup>	0.905
Water Absorption	D 570	%@ 24hrs	0.2
Light Transmission	D 1003	%	N/A
Dielectric Strength	D 149	Volts/Mil	500-600
<b>Mechanical Notched</b>			
Izod Impact	D 256	J/m	128
Tensile Strength	D 638	MPa	28
Flexural Strength	D 790	MPa	-
Hardness Rockwell	D 785	Shore D	6.7
<b>Thermal</b>			
Cont. working temp		°c	-26-112
Vacforming Temp		°c	N/A
Thermal Expansion	D 696	10 <sup>-5</sup> /°c	10-15

These values are representative of those obtained under standard ASTM conditions and should not be used to design parts which function under different conditions.

**Please Note:** The above Technical Data Sheet is a general guide to the physical properties of the material. This information is given without Warranty or Liability. It is the customer's responsibility to determine if this product is suitable for the application.